

Birthday Blast Column

ingredients needed:



20 ea-Q-05-44
 Quartz Purple
 5" Latex



2 ea-54011
 Crystal Clear
 12" LINK-O-LOON®
 Latex



10 ea-11-863
 Birthday Stars
 11" Latex



8 ea-Q-260-51
 Sapphire Blue
 260Q Latex



4 ea-94291
 Adhesive Tabs



HF118
 ULTRA HI-FLOAT®



1-W21
 Heavy Weight Asst.
 Blue



1 ea-0671-09 9"
1 ea-0671-18 18"
1 ea-0671-36 36"
 Birthday Foil

equipment:



830
 Mini Cool Aire®
 Pro Inflator



RPB62HG
 Dual Foil +
 Latex Inflator



829
 Twist-N-Flate™
 Inflator



HS870
 Heat Sealer

directions:

Air-fill 4-11" Birthday balloons to 1 inch and tie the necks together to form a duplet. Air-fill another identical duplet and twist the 2 sets together to form a 4-balloon cluster. Repeat the step above with 20-5" Quartz Purple balloons inflated to 5 inches. Make 5 sets. Set aside.

Inflate the 260Q balloons with the Twist-N-Flate™. To curl the balloons, wrap around your finger and inflate. Tie the balloons together to make 3 sets of 2.

Air-fill the 9" foil Happy birthday balloon using a Mini Cool Aire® Pro Inflator. Heat seal the balloon. Find the center point of the balloon and place 2 adhesive strips at the top of the 9" balloon. Do the same with the 18" foil. When inflating the 18" foil balloon with the air inflator, be certain you fill the balloon slowly as to not harm the self-sealing valve. Simply push the adaptor slowly in short intervals. Set aside. Double stuff a printed 11" balloon inside a Crystal Clear LINK-O-LOON®. Do this twice. ULTRA HI-FLOAT® the double stuffed balloon using the correct amount of solution to ensure proper floating time.

Start building your column as follows: Tie a 260Q balloon directly to a heavy weight. With the other end of the 260Q balloon tie to the stem of the 9" balloon. Wrap the weight around the air-filled 11" latex quad. Wrap a 5" Quartz Purple quad between the 9" foil balloon and the 11" cluster. Helium inflate a double stuffed 11" birthday balloon fully and tie directly to the adhesive tab on the 9" balloon. Tie the 9" air-inflated foil balloon directly to the tail of the LINK-O-LOON®. Helium inflate the second pre-treated Happy Birthday balloon fully. Tie the neck of this balloon to the adhesive strip on the 18" foil balloon. Helium inflate with the foil regulator the 36" Happy Birthday foil. Tie the stem of this balloon directly to the top link. Treat 4 more Happy birthday balloons with ULTRA HI-FLOAT®. Make a 4-balloon cluster and wrap around the stem of the 36" foil balloon. To finish, wrap the remaining Quartz Purple 5" clusters around every tying point as to hide all the mechanics. Adorn the bottom with the curly balloons. This enormous column is amazingly simple to build. While being cost effective to build, it will amaze your customers. Don't waste any time in learning the skills to produce this column. Project completed!

